

Fine guns accessories sights mounts gunsmithing

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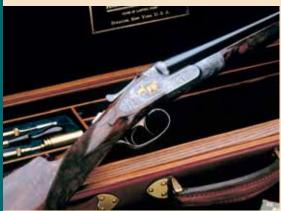
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SCHMIDT O BENDER

VOLUME V

New England Custom

A TRADITION OF UNPARALLELED SERVICES As our name implies, New England Custom Gun Service, Ltd. was originally founded to



provide top quality gunmaking, gunsmithing and restoration services to discerning customers whose interest and needs fall within the scope of traditional hunting and shooting of long guns. Although we now offer a large variety of firearms and products to the shooting sports industry we nevertheless still provide top quality gunsmithing as well.





Table of Contents

Services and Custom Fire	arms
Gunsmithing	1
Overview	2
AYA	24
Scopes	
Schmidt & Bender	4

MountsEAW Quick-Loc6EAW Magnum Fixed7German Claw8Recknagel9Mounts for Special Rifles1034mm11

Gun Service, Ltd

GUNSMITHING

Services

The following is a partial list of services we provide. If you do not see what you need, please call us. Chances are we can help you solve your problem.



Call us to discuss your job and we will, if possible, give you a quote over the phone, often, we will need to see the gun before we can give you a quote, due to the wide variations of make and model and the particular condition of your gun.

We stand fully behind our work and hope that our efforts will aid you in some small way to be more successful in the pursuit of the sport which we all love.

Sights	
Masterpiece Banded Ramp	12
Classic Ramp	13
Universal Front Sight	14
Front Side Ramps	15
Rear Sights	16
Peep Sights	19

18 20 21
20
21
22
21
23











Products Services

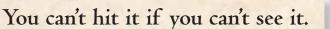
NECG: Your Complete

OVERVIEW



More sights than you've ever seen.

Front sights, rear sights, peeps, ramps, hoods and fiber optics...we have options for virtually every rifle. Many you won't find anywhere else, like our front ramp with unique folding hood. We can outfit CZs, Rugers, Weaver-style bases, and just about any rifle with impeccably German-machined front and rear sights.



We offer the full line of Schmidt & Bender riflescopes, called by experts "the finest in the world"...including the new 2.5-10x40 Summit, the first Schmidt & Bender built on a one-inch tube.

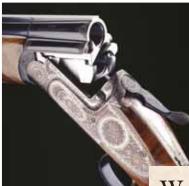






Any scope is only as good as its mount, and there are none better than those by EAW and Recknagel...including the most precise detachables on the market. We can devise a mounting solution for just about any rifle made.

Sporting Firearms Source



We speak shotgun.

We can fix them, refinish them, restock them, restore them, rechoke them, and bend a stock properly. We could also fit you with a new AyA side-by-side that we believe represents the most gun for money on the market today. If it has to do with fine doubles and bestguns, we speak the language fluently.





We speak rifles, too.

For well over two decades we've focused upon the care and feeding of high quality big bore and double rifles. If you're looking for something special, a distinctive custom rifle, or if a treasured long gun of yours needs work, let's talk. Pictured above is a NECG Sporter in .375 H&H, built on a customized 1909 Argentine Mauser action and equipped exclusively with components we offer. Auctioned at the 2010 Safari Club International convention.

If it has to do with shooting, shotguns, sights, scopes, stocks or smithing, call us. 4

Schmidt & Bender

SCHMIDT O BENDER

SCOPES



SCHMIDT O BENDER

They've been called "the best in the world" by experts. And hunters who have used them in the field agree, gaining up to an hour a day more of shootable light. Indeed, the light transmission values of Schmidt & Bender rifle scopes are among the highest ever produced. Likewise, their reputation for quality and ruggedness has been proven around the world.

Zenith

Recipient of the prestigious International Forum Design Award for excellence in product design, selected as "Best of" by major publications in the U.S. and Europe, the Zenith series represents the epitome of quality, performance, and the most advanced optical engineering on the market.



1.1-4 x 24 Zenith The choice for dangerous game. Wide field of view allows you to keep both eyes open; as quick as open sights.



1.5-6 x 42 Zenith

Considered by many to be the ultimate all-around scope, from thick bush to open country.



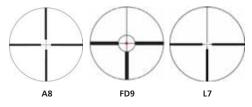
2.5-10 x 56 Zenith Maximum light transmission; ideal for leopard from a blind, any big game under adverse lighting conditions.



3-12 x 50 Zenith Ideal all-around magnfication range, suitable for virtually any game on any continent.

Reticles

Depending upon the scope, reticles are offered in standard (A), illuminated (L), and Flashdot (FD) variations. Our most popular big game reticles are numbers 7, 8 and 9. Other specialized reticles are available in specific hunting scopes. Please visit our website or contact us for complete information. Reticles below are enlarged to show center detail.



Klassik

The same superb optics and light transmission as our Zenith series, but in a simpler design and minus a few advanced Zenith features. A more economical way to experience legendary Schmidt & Bender quality.



3-12 x 42 Klassik

Our most popular scope. Low profile facilitates mounting, and a magnification range appropriate for almost any game, anywhere.



3-12 x 50 Klassik

A larger objective provides even greater light transmission at dawn, dusk, and in inclement weather.



The ultimate scope for adverse lighting conditions. Long main tube allows mounting on the longest actions.

4-16 x 50 Klassik and Varmint

The choice for flat-shooting rifles and long ranges. Offered with big game and varmint reticles.



The most popular fixed-power magnification in the world. Compact, lightweight, reasonably priced and highly versatile.



Simple and economical, fixed 6-power magnification is applicable to a vast range of hunting situations.



8 x 56 Klassik

The absolute maximum in light transmission, with 8x magnification for precise shot placement at longer ranges.

Precision Hunter

Three of our most popular Klassik riflescopes, modified for the hunter who needs to consistently make accurate shots at longer ranges. Each has an externally adjustable target-style bullet drop compensating elevation knob, with gradations and numbers that allow you to create custom distance charts. Standard with the P3 Mil-Dot reticle.



4-16 x 50 Precision Hunter

Summit

The first ever Schmidt & Bender built on a one-inch tube, allowing easy fitting to common one-inch rings. Just 16.8 ounces, it is one of the lightest scopes we've ever built... low and streamlined, ideal for a mountain rifle. The Summit's reticle is in the second focal plane, meaning that it's viewed size does not change across the entire magnfication range. Made in Germany, built for America.



2.5-10 x 40 Summit



Zenith			
1.1-4x24	11.4/290	16.27/461	A2/A7/A9/FD2/FD7/FD9
1.5-6x42	12.3/313	20.5/581	A7/A9/FD7/FD9
2.5-10x56	13/330	20.5/581	A7/A9/FD7/FD9
3-12x50	13.5/342	23.64/670	A7/A9/FD7/FD9
Klassik			
2.5-10x56	15/381	22/624	A7/A8/A9/L7/LD9
3-12x42	13.5/343	20/567	A7/A8/A9/L7/LD9
3-12x50	13.5/343	21/596	A7/A8/A9/L7/LD9
4-16x50	15.8/402	26/744	A7/A8/A9/8Dot
4 x 36	11.4/290	14/397	A7/A8/A9
6 x 42	13.25/337	17.3/490	A7/A8/A9
8 x 56	14.6/371	22.1/627	A7/A8/A9
Summit			
2.5-10x40	13.2/336	16.8/480	A7/A8/A9

Illuminated reticles add approximately one ounce to the weights listed above.

here is no greater testimonial to a riflescope than when it is proven in the hands of professional shooters in the harshest, highest-pressure environments on earth. Schmidt & Bender PM II scopes are used by many of the most elite military and law enforcement teams in the world. Indeed, many of our scopes were developed in conjunction with the U.S. military to address unique concerns and sophisticated applications.

For example, since 2005, Schmidt & Bender riflescopes have been standard equipment for the U.S. Marine Corps—the only scope that could meet or exceed every one of the Corps' stringent requirements.

You needn't take our word on it. Just ask a professional.

Short Dot

Created for the Special Operations community for flexibility from CQB to longer range applications.



8x magnification range effective from point blank to hundreds of meters; ideal for three-gun matches.



The original Short Dot in non-locking configuration. Includes BDCs for M855, 75 gr. TAP, Lake City 16 and Lake City 20.



1.1-4 x 20 Locking Short Dot Includes locking turrets and CQB reticle. M855, 75 gr. TAP and M118LR calibration rings standard.



1.1-4 x 24 Zenith Short Dot Second focal plane reticle, smaller illuminated dot. M855, 75 gr. TAP and M118LR calibration rings included.

Police/Marksman II





3-12 x 50 LP

Our unique color-coded elevation turret, parallax compensation and illuminated reticle all standard.



3-12 x 50 Military

The riflescope chosen by the U.S. Marine Corps as standard equipment Scout Sniper Day Scope.



4-16 x 42 I P Designed at request of U.S. military. Includes color-coded

elevation turret, illuminated reticle and parallax adjustment.

4-16 x 50

A larger objective lens provides even better poor light performance. Several configurations offered.



4-16 x 50 I P Illuminated reticle and parallax adjustment standard.

Color-coded LP elevation turret.



True 2000-meter capability. Parallax adjustment standard. First or second focal plane reticles available.



Built at the request of the U.S. military for precision sniping to 1500m and beyond. Includes locking turrets.





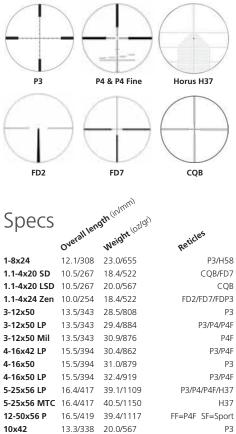
The ultimate scope for extreme ranges and maximum light transmission. Specialized reticles available.



Simple, rugged, economical, and easy to operate in highstress situations. Low profile, built on 30mm tube.

Reticles

Several different and highly sophisticated reticles are available with our PM II scopes, depending upon the model. Each is designed for specific applications and for maximum performance relative to the scope in which they are offered. Beginning in 2010, Horus Vision and other new reticles will be available in select models. For detailed measurements and further information call or contact us via email at info@schmidtbender.com



Our unique color-coded knob offered on LP models provides a graphic illustration of where the scope's current elevation setting is located within the overall adjustment range. This solves the problem inherent to many tactical scopes of the shooter becoming "lost" within an adjustment range requiring several turns of the elevation knob. Other models include the More Tactile Click (MTC) turret with or without popup indicators.

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EAW

MOUNTS

We stock: Beretta Mato **BRNO** Browning A-Bolt Mauser, BAR, BLR Dakota 76,97 FN Mauser Hevm **Express** SR20, 30 Marlin 336, 444, etc. Mauser 98, 98 w/bulb 94,96 Remington 700, 7, 742 7400, 7600 Sako all Hunting **TRG-21** Sauer 80/90 200, 202 Base Savage 110, 99 Shilen Steyr M-S, L,M,S SSG, SBS Weatherby MK V, Jr Winchester Mod 70 3-hole spacings, 8 Other bases available: Blank bases Blaser **BSA** Carl Gustav Chapuis Krico Krieghoff Parker Hale Santa Barbara Schultz & Larsen Tikka Voere Walther 11mm dovetail 16mm dovetail 19mm dovetail and others!



EAW Quick Loc Mount

The EAW "Quick-Loc" mount is a precision made all steel mount that provides the user with front ring leveling adjustment and rear ring windage adjustment, as well as exchangeable elevation blocks to allow for stress free mounting with the bore. No more shimming. The scope can be removed for access to open sights, to pack in luggage during travel, and to snap in a different scope for changes in hunting conditions or game sought, effectively turning one gun into two. Its design will allow for 100% repeatability for dependable performance. Having installed EAW mounts for over 20 years we feel confident that you will be completely satisfied. Rings available in 1"/26mm, 30mm and 34mm. For more information you can visit our website or EAW at www.eaw.de.

The proper	To receive the proper mount for your rifle, please provide the following:
mounting system	• Make, model and caliber of your rifle
for your rifle	 Mod 70 owners, is your rifle "pre-64", "post 64" or new "Classic"? Make and magnification of your scope
and your scope	Tube and objective lens diameter

88	EAW Quick-Loc Detachable Mount & EAW Magnum Fixed Mount			Quick-Loc Components
-		Quick-Loc	Magnum	
	Group A:			Pair of mount bases E-110
	A-Bolt, Dakota, FN Mauser,			Pair of 1" (26mm) rings E-100
	Rem 700, Wby Mark V, Win 70			Pair of 30mm rings E-300
	1"(26mm)	E-A1Q	E-A1F	Pair of 34mm rings E-340
	30mm	E-A30Q	E-A30F	
				Receiver sight (Peep)
	Group B:			For EAW "OL" rear bases.
	Mannlicher-Schoenauer, Mauser 66			Locks into rear base w/.093"
	1"(26mm)	E-B1		and .125" discs. N-105
	30mm	E-B30		Base not included.
		2 200		
	Group C:			
	All other models or other heights			
	1"(26mm)	E-C1		
	30mm	E-C30		
			E 024E	
	34mm	E-C34Q	E-C34F	•



Features	Benefits
Oversize rotary and rear ring dovetails	=Strong enough for the heaviest calibers and scopes
Leveling adjustment for front ring	=Stress free mounting for optimal accuracy
Rear ring available in various heights and with built-in windage adjustment	=Reticle can be centered for optimal optical performance of your scope
Three ring heights	=Will accommodate various size scopes
Front rings with four extension lengths	=Allow for proper eye relief
Bases and rings are adjustable	=No looseness, ever

EAW Magnum Fixed Mounts

The EAW Magnum Fixed Mount. designed by NECG, is a solid steel mount for use with large scopes on magnum rifles. The system utilizes the adjustable front ring and base found on the EAW Quick-Loc, while the rear base consists of a dovetail onto which the rear ring slides, providing adequate shear strength. The rear ring is held in place by two windage screws and different rear ring heights are available to eliminate the need for shimming or refitting of bases. Other fixed scope mounts lack this adjustability and strength when used with many of today's magnum calibers.

EAW Magnum Fixed Mount Available Models:

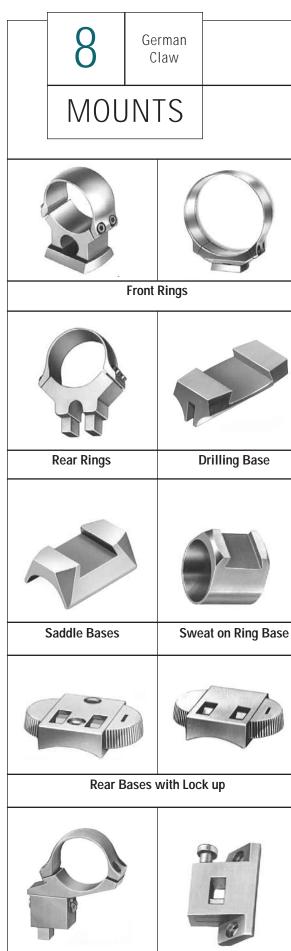
Browning A-Bolt FN Mauser Dakota 76 Remington 700 Steyr Classic Steyr Forester Pro Hunter Weatherby Winchester 70 pre-64 Winchester 70 XTR Blank Bases

TIPS!

When asked for scope mount recommendations: A well constructed quality scope mount will work as long as proper mounting is done. When installing the bases, check to see they are level or parallel with each other and they fit the action's contour. If the scope was previously mounted, re-center the scopes elevation and windage adjustments. After rings have been attached, collimate or boresight before completely tightening the rings. When boresighting, the bases may need to be refit to correct the scopes windage and elevation with the bore. Lapping the rings can be done, but should not be necessary if properly aligned. We often hear that a "scope has run out of adjustment". Actually the scope was misaligned and does not have enough adjustment to correct the problem.

Determining Scope Ring Height

What height rings and bases will I need to mount my scope? Example: Mounting a Leupold 3-9x40 on a Winchester Model 70. First measure the scope and take the actual outside objective diameter and subtract the main tube diameter. Divide the reminder by 2. This will equal the height from the bottom of the main tube to bottom of the objective bell. Leupold outside objective diameter 1.83" – 1.00" (tube Diameter) = .830" divide by 2 = .415" or 10.5mm. Now with a combined scope base and ring height of .415", you will be mounting the scope with its objective bell level to the top of the action or receiver. For a lower mount you must determine how much lower the objective bell can be mounted below the top of the action and subtract this from .415". Keep in mind that this does not determine bolt handle and /or safety clearance.



Mannlicher-Schoenauer Rear Ring and Base

German Claw Mounts



Traditional German Claw Mounts

erman claw mounts have J been the traditional mount ever since scopes were first used for hunting. They are still the mount of choice on double rifles, drillings and combination guns, as well as on custom magazine rifles and unique rifles like the Mannlicher Schoenauer. There are few mounts that allow a scope to be removed and re-installed as quickly as on the German claw mount. This mount also has the most reliable return to zero. Claw mounts are not interchangeable! Each mount must be individually fitted to close tolerances. This requires the skill of an experienced gunsmith and since the work is time consuming, these mounts can be the most expensive. Beware of a "cheap job" as it will probably not be worth having. A great variety of rings and bases are available for fitting to most sporting

guns and new rings can be fitted to existing bases where the scope was lost. In choosing a scope, it is very important to remember that due to the way the scope is removed (by lifting it up in the rear) it should not protrude too far past the front ring. In other words, the front ring must be located close to the front end of the scope. This, as well as eye relief, must be taken into account when choosing a scope. It is best if you let your gunsmith advise you on the most suitable scope and mount components. To install a claw mount we must have the scope which will ultimately remain on the gun. When installing a scope on a double rifle which is not regulated for a scope, we often find that although you can see better, the gun may shoot differently than with open sights. Reregulation could be required at an additional cost.

Recknagel Mounts



MOUNTS

Available for:



Recknagel Classic Steel Mount

Our detachable "Classic Steel Mount" combines appealing design with high tech manufacturing to give the shooter a rigged and dependable scope mount with absolute repeatability. The all steel construction features an extra low height and a rear dovetail base that provides the lowest scope mounting option along with ample eye relief for magnum rifles. Available in 1" or 30mm our unique system incorporates split steel rings and an oblong post that connects the rear wing with our proven "G9-PLUS" rotary lock up insuring that the ring cannot rotate or loosen. The adjustable leveling feature properly aligns the scope with the bore of the gun eliminating the need to re-fit or shim the bases. All mounts are complete with bases and rings and detailed instructions on their assembly.

The proper mounting system for your rifle and your scope

To receive the proper mount for your rifle, please provide the following:

- Make and model of rifle (i.e.: Winchester Model 70 Pre-64)
- Caliber of rifle (i.e.: .300 Winchester Magnum)
- Scope (i.e.: Schmidt & Bender 3-12x42)
- Tube diameter (i.e. 30 mm)

Reduce the height of your mount to a minimum

Mauser K98	.420"/10.7mm
Rem. 700/ Weatherby Mark V	.440"/11.2mm
Sauer 202	.500"/12.7mm

BRNO Fox 465, ZKB680, CZ527 ZKK600, CZ550 ZKK601, 537 Luxus ZKK602 Magnum Dakota 76 FFV Carl Gustaf 2000, 3000 Carl Gustaf 4000 FN A-Bolt Eurobolt European H&K SLB 2000 Heym SR21, SR30 Kimber Mauser M94, M96 M96, M97, K98 Remington 700, 7, 7400, 7600 Sako Vixen 75 Forester. Finnbear, Finnwolf Sauer 80/90 200, 202 Savage Flat top, Round top Steyr-Mannlicher SBS 96 Export, Tikka 55, 65, 558, 658, 590, 690, 595, 695 Verney-Carron Weatherby MK V Winchester 70 pre-64 70 post-64 Magnum pre-64 Magnum post-64 Ask for other models!

Special Mounts

MOUNTS

Mounts for Rail Scopes

EAW Quick-Loc for Zeiss Rail EAW Quick-Loc for Traditional Available for Schmidt & Bender, Doctor and Swarovski rail scopes



The standard "Quick-Loc" mount can be ordered with attachments to mount a European Rail scope or a Zeiss scope with "Zeiss Rail System". These mounts must be "special ordered". Please call with the following information: Make, Model and Caliber of gun, as well as, the make and model of scope to be mounted.

Call for more details.

Slide on Rings We offer scope rings for BRNO, SAKO 75, SAKO TRG, STEYR SSG and also guns with Weaver style bases. Rings available in 1"/26mm, 30mm and 34mm. *Call for more details*.



Jaeger Side Mount

The Jaeger Side Mount has a steel base, aluminum rings and slide. It locks up with a single lever, combined with a



lock plunger to prevent accidental loss of removable part. Scope can be mounted low and be quickly removed for open sights or receiver sight. Low base only for bolt action rifles. Underside flat, no holes. Base must be prepared and installed by a gunsmith. Complete mount with 1" rings and blank base **J-200** Specify make and model of gun & scope when ordering.

Mounts for Mannlicher Schoenauer

All steel construction. Front base requires drilling and tapping 2 holes in the front receiver ring. Rear base mounts to left side of split rear bridge. One height only (wing safety clears scope tube).

1" E-B1 30mm E-B30

Scope Mount for Swiss K-31

No gunsmithing is required for this clamp on mount. Scope rings mount onto the base rail and extend laterally. All steel construction. Rear ring has windage adjustment.



Complete mount with 1"/26mm rings E-S1 Complete mount with 30mm rings E-S30

Mounts for BRNO/CZ Rifles

Detachable pivot mount with lever for BRNO ZKK 600, 601, 602 and CZ 537, 550 rifles. Available in



1"/26mm and 30mm. Front base requires drilling and tapping for two 6-48 screws. The rear ring will lock directly onto the receivers rear dovetail with a unique adjustable lever system. Rear ring equipped with windage adjustment.

Complete mount with 1"/26mm rings E-Z1 Complete mount with 30mm rings E-Z30

Side Mounts

All steel double lever mount with windage adjustment under rear ring. Height of scope tube above receiver ring. .788"/20mm. 1"-E-C1



30mm-E-C30 Available for:

Mauser 98, Mauser, small ring, Ruger Mini 14, Steyr Mannlicher Schoenauer, US M1, Winchester 94

Top Mounts for Ruger M-77

All steel construction. Front base cradles Ruger base. Rear ring with windage adjustment locks to Ruger rear base with lever and plunger lock. Requires drilling & tapping 2 holes for front base. 1"-E-C1 30mm E-C30

Quick-Loc Mount for Mauser 66

All steel construction. Front base cradles mounting rail on barrel. Rail must be drilled and tapped. Rear base fits existing holes. Specify caliber. 1" E-B1 30mm E-B30



New England Custom Gun Service, Ltd. • 603.287.4836 • Fax 603.287.4832 • info@necgltd.com

34mm Rings and Blank Components

34mm Rings & Blank Components

MOUNTS



34mm twopiece all-steel mount by Dave Talley for Remington Model 700

Attractive steel mount. Rings held securely in place by recoil shoulders in the bases. Overall height 1" (25.4mm) to center of scope tube. For Remington 700 only.

Not for use with S&B 3-12x50 PMII LP

34mm Tactical Scope Rings by Badger Ordnance Near Manufacturing and Precision Reflex

Best quality heavy duty all-steel rings with recoil shoulder, machined in pairs. Reliable steel clamp and 1/2" nut, fits any Weaver style base. Height: 1" (25.4mm) to center of scope tube. The new Schmidt & Bender PMII tactical scopes have 34mm tubes.





B-700

.875"/22mm E-500-078 1"/26mm E-500-001 30mm w/2 screws each side E-500-030 30mm w/3 screws each side E-501-030

Blank Scope

Mount Rings

For the custom gunsmith

who wants to create his

not blued.

Diameter

Base Dimensions: Width: .940"/24mm Length: .595"/15mm Height: 1.063"/27mm

own mount. Machined from

high grade steel, polished,



Blank EAW Bases

The bases allow you the gunsmith to install the well proven EAW mount on just about any rifle. Length: 1.260"/32mm Height, front: .354'/9mm Rear: .394"/10mm

Front base E-404 Rear Base E-405

Picatinny Rails by Badger Ordnance

This Picatinny spec. one piece mount is machined from 4142 pre-hardened (28-32rc) steel. It has a Mil-Std-1913 slot pattern for more mounting options and a 20 MOA forward cant for extended range. Uses Badger Ordnance, Precision Reflex or any "picatinny" compatable ring. Left handed versions available, call for details. Select action make and style when ordering.

M-700

B-720 Remington 700 Short Action B-725 Remington 700 Long Action B-730 Winchester 70 Short Action B-735 Winchester 70 Long Action

For more information see our website • www.newenglandcustomgun.com

Front Ramps

Masterpiece Banded Ramp

SIGHTS

Masterpiece Banded Front Ramp with Interchangeable Beads

The Masterpiece Banded Ramp is widely used by custom makers all over the world. It's all steel construction and graceful styling make it the first choice of many customers. The ramp will accept all of the Masterpiece Banded Ramp front sight inserts,

including silver beads, partridge, fiber optic and folding night sights with both traditional mammoth ivory inserts, and the new "white on white" folding night sight. The hood is locked into position be a spring loaded detent button. Delivered in the white and requires gunsmith installation.

Note: Inside diameter is cylindrical and not tapered.

Inside diameter is cylindrical and not tapered.

Overall ramp length: 84.75mm / 3.34"

Ramp width: 8.5mm / .335"

Band length: 29.85mm / 1.17"

Band wall thickness: .030"

TIP!

To create in-between sizes, slip ramp over a used barrel, tap on with a plastic hammer and stretch band with blows from a smooth, flat hammer. Keep tapping back until you have the proper diameter. Allow 1/8" to 3/16" of movement for press fit applications. Grind of hammer marks with belt sander, polish and blue. Drive back making sure that top of ramp is level. Install and tighten set screw. You can simply friction fit, use Loctite or epoxy and or soft solder the ramp in place.

	Inside Diameter (A) Height to Dovetail			ovetail (B)
Code	Inches	mm	Inches mm	
R-100-551	.551	14.0	.500	12.7
R-100-571	.571	14.5	.421	10.7
R-100-590	.590	15.0	.421	10.7
R-100-610	.610	15.5	.421	10.7
R-100-630	.630	16.0	.421	10.7
R-100-650	.650	16.5	.421	10.7
R-100-670	.670	17.0	.386	9.8
R-100-689	.689	17.5	.386	9.8
R-100-708	.708	18.0	.386	9.8
R-100-728	.728	18.5	.386	9.8
R-100-748	.748	19.0	.362	9.2
R-100-768	.768	19.5	.362	9.2
R-100-788	.788	20.0	.362	9.2
R-100-827	.827	21.0	.362	9.2



13

Front Ramps

SIGHTS



The Classic Ramp with Folding Hood is a modern version of a period style sight ramp that dates back to the days of the early express rifles with its flat back tapered ramp and folding hood.

The ramp will accept all of the same interchangeable front sight inserts used in their popular Masterpiece Banded Ramp which includes silver beads, fiber optic, partridge and folding night sights. The ramp can be modified to suit the taste or style of any rifle. The hood components have a blue oxide finish and the ramp is delivered in the white ready for fitting.

	Inside Diameter (A)		
Code	Inches	mm	
R-170-590	.590	15.0	
R-170-610	.610	15.5	
R-170-630	.630	16.0	
R-170-650	.650	16.5	
R-170-670	.670	17.0	
R-170-689	.689	17.5	
R-170-708	.708	18.0	
R-170-728	.728	18.5	
R-170-748	.748	19.0	
R-170-768	.768	19.5	
R-170-788	.788	20.0	
R-170-866	.866	22.0	
R-170-945	.945	24.0	

Interchangeable Front Sights

Base: 22mm-.866" Long: 5.25mm-.207" Wide:2mm-.079" thick

		Overall Height mm/inch (When ordering, specify size.)						
	4.5mm/.177"	5.0mm/.197"	6.0mm/.237"	6.5mm/.256"	7.0mm/.276"	8.0mm/.315"	9.0mm/.355"	10.0mm/.394"
S1 R-101, 5/64", Silver Bead	R-101-177	R-101-197	R-101-237	R-101-256	R-101-276	R-101-315	R-101-355	R-101-394
S2 R-102, 3/32", Silver Bead			R-102-237	R-102-256	R-102-276			
S3 R-103, Sourdough Sight				R-103-256	R-103-276	R-103-315	R-103-355	R-103-394
S4 R-104, Night Sight				R-104-256				
S5 R-105, 3/32", Fiber Optic				R-105-256	R-105-276	R-105-315	R-105-355	
S5 R-140, 1/16", Fiber Optic				R-140-256	R-140-276	R-140-315	R-140-355	
S6 R-104-W White				R-104-W				
S7 R-123 2.5mm White				6.5mm R-123-256	7.5mm R-123-295	8.5mm R-123-335	9.5mm R123-375	
S8 R-124 4mm White				R-124-256	R-124-295	R-124-335	R-124-375	

Front
Ramps

Universal Front Sights

SIGHTS

Universal screw on ramps

- · Easy to Mount
- · Easy to adjust
- Easily interchangeable
- Rear attaching, lockable hood
- 5 Ramp heights
- 3 Bead heights
- 6 Bead styles
- 3 Hood sizes



Universal Ramp Front Sight Combined Combined Combined Mid-Height Lowest Highest Code Inches (mm) Inches mm Inches mm Inches mm R-107-385 .592 14.3 Low Low 15.1 .562 .622 15.8 14.8 .385 (9.8) Medium 15.5 .581 .641 16.3 .611 15.3 High .631 16.1 .601 16.8 .661 R-107-455 Medium Low .662 16.8 .632 16.1 .692 17.6 .455 (11.6) Medium .681 17.3 .651 16.6 .711 18.1 .701 17.8 .671 17.1 High .731 18.6 R-107-525 .730 18.5 .700 17.8 19.3 High Low .760 .525 (13.3) .750 19.0 .720 18.3 .780 19.8 Medium .770 19.5 .740 18.8 .800 20.3 High R-107-595 Extra High Low .802 20.4 .772 19.6 .832 21.1 .595 (15.1) Medium .821 20.9 .791 20.1 .851 21.6 High .841 21.4 .811 20.6 .871 22.1

Bottom radius is .2813"-7.13mm (.562 diameter) which can be fitted to other diameter barrels.

Hood to lock in place with set screw





Universal interchangeable front sights

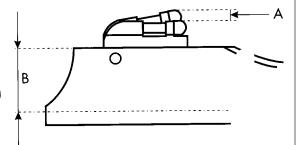
Hoods for Universal Ramps Hoods have a knurled front end. They protect the front sight but let in the light so you can see your sight.

Small: .550"(14) **R-109-550** Medium: .630"(16) **R-109-630** Large: .708"(18) **R-109-708** Window: .630"(16) **R-110-630**

For the lowest ramp only one size hood, medium, is available and attaches to the front.

Universal Front Sights

	Style	Si	ize	
Code			Inches	mm
R-108-245		Low		
R-108-250	Silver Bead	Medium	.080	2.0
R-108-255		High		
R-108-345		Low		
R-108-350	Partridge Sight	Medium	.099	2.5
R-108-355		High		
R-108-545		Low		
R-108-550	White Bead	Medium	.099	2.5
R-108-555		High		
R-108-645		Low		
R-108-650	Fiber Optic	Medium	.060	2.5
R-108-655	Bead	High		
R-108-745		Low		
R-108-750	Large Fiber	Medium	.158	4.0
R-108-755	Optic Bead	High		
R-108-845		Low		
R-108-850	Large	Medium	.158	4.0
R-108-855	White Bead	High		



- A = 3 different bead heights each with up to .060" of ELEVATION ADJUSTMENT
- B = 5 different ramp heights to fit virtually any height requirement

1 ramp height and 3 bead heights allows up to .100" of total ADJUSTMENT with 1 sight.

Front Sight Ramps

Front Ramps

Universal Banded Ramp When we combined the classic good looks of

our popular Masterpiece Banded Ramp and

SIGHTS

the adjustability of the Universal Front Ramps we came up with the "UNIVERSAL BANDED RAMP". Inside diameter is straight, not tapered. Requires installation by a gunsmith. All the ramps are 11mm high. Please refer to the following chart for the overall height from the top of the barrel to determine the proper bead to order from page 14.

Inside Diameter

Inches

.610

.650

.670

.690

.708

.748

.768

Mm

15.5

16.5

17.0

17.5

18.0

19.0 19.5

Overall heights and adjustment range of different beads									
Bead Height	Setting	2mm Silver		2.5 Whit		Part	ridge	4m White	
		Inches	mm	Inches	mm	Inches	mm	Inches	mm
LOW(4.5mm)	Lowest	.620	15.8	.615	15.6	.610	15.5	.600	15.2
	Mid-Point	.650	16.5	.645	16.4	.640	16.3	.630	16.0
	Highest	.680	17.3	.675	17.2	.670	17.0	.660	16.8
MED(5.0mm)	Lowest	.640	16.3	.635	16.1	.630	16.0	.620	15.8
	Mid-Point	.670	17.0	.665	16.9	.660	16.8	.650	16.5
	Highest	.700	17.8	.695	17.6	.690	17.5	.680	17.3
HIGH(5.5mm)	Lowest	.660	16.8	.650	16.5	.650	16.5	.640	16.3
	Mid-Point	.690	17.5	.680	17.3	.680	17.3	.670	17.0
	Highest	.720	18.3	.710	18.0	.710	18.0	.700	17.8

Holland & Holland Style Front Sight Ramps

Ramps

Code

R-130-610

R-130-650

R-130-670

R-130-690

R-130-708

R-130-748

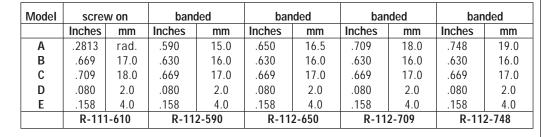
R-130-768

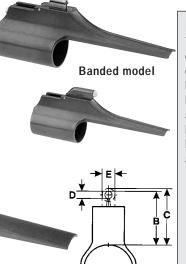
The well made banded and screw on ramps bring back the traditional Holland & Holland style night sight. Flip forward to expose a .0781" silver bead. Flip back for use of the .150" diameter mammoth bead for poor light or close-up hunting. The .040" thick band can be stretched for a perfect fit.

Overall length: 3.350"(85mm) Band length: 1.180"(30mm)

Inside diameter is straight, not tapered.

Screw on model





Basic Ramps & Hoods

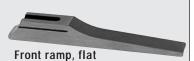
These ramps come with a dovetail for the beads listed on page 9 and grooves for the hoods listed below. They can be soldered or screwed on, and styled to your taste. These hoods fit the ramps below, have a knurled front, are blued and come in three diameters.



.551"-14mm R-115-550 .630"-16mm R-115-630 .708"-18mm R-115-708

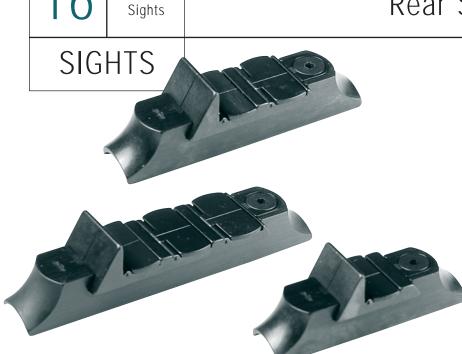


Front ramp, rounded



Front ramp, with round top tail	R-113
Front ramp, with flat top tail	R-114

Overall length: 3.543"-90mm Underside: .315" Radius or fits .630" diameter barrel



Rear

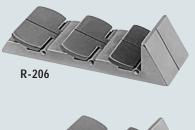
Rear Sights

Classic Express Sight with Island Base

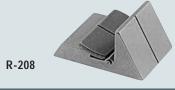
Fitting an express sight into its base is not an easy task. It must be moved sideways when sighting in, but must never come loose thereafter. The express sights in this combination are fitted so they can be tapped sideways but are absolutely tight when clamp screw is tightened with the supplied allen wrench. The sights and bases are attractively shaped, polished and blued. The sight has witness lines on both ends and the base has gradations. Center lines can be filled with white lacquer. Top of the sights are left flat for regulating at the required distances by filing in a wide "V" or "U" notch into them. Width of base: 14mm Heights over barrel: Standing sight: 17mm-.670", First leaf: 16.5mm-.650", Second leaf: 17mm-.670" Third leaf: 18mm-.709"

Code	Model	For Barrel Diameter		Length o	f Base
		From	То	Inches	mm
R-202-S	3 leaf express	.600	.675	3.228	82
R-202-M	3 leaf express	.675	.730		
R-202-L	3 leaf express	.730	.830		
R-202-XL	3 leaf express	.830	.930		
R-203-S	2 leaf express	.600	.675	2.638	67
R-203-M	2 leaf express	.675	.730		
R-203-L	2 leaf express	.730	.830		
R-203-XL	2 leaf express	.830	.930		
R-204-S	1 leaf express	.600	.675	2.205	56
R-204-M	1 leaf express	.675	.730		
R-204-L	1 leaf express	.730	.830		
R-204-XL	1 leaf express	.830	.930		

Unfinished Express Sights with 1,2 or 3 Folding leafs







3 Leaf R-206 Length: 1.997"-20.72mm Width: .704"-17.88mm Standing: .470"-11.93mm 1 leaf: .500"-12.70mm 2 leaf: .500"-12.70mm 3 leaf: .537"-13.64mm

2 Leaf R-207 Length: 1.408"-36.75mm Width: .704"-17.88mm Standing: .470"-11.93mm 1 leaf: .540"-13.71mm 2 leaf: .540"-13.71mm

1 Leaf R-208 Length: .975"-24.77mm Width: .704"-17.88 Standing: .470"-11.93mm Leaf: .540"-13.71mm

Unfinished Island Bases





3 Leaf R-209 Length: 3.584"-91mm Height to Dovetail: .270"-6.85mm

2 Leaf R-210 Length: 2.953"-75mm Height to Dovetail: .238"-6.85mm

Leaf R-211 Length: 2.206"-56mm Height to Dovetail: .238"-6.85mm

Ring Bases for Rear Sights

Rear sight ring base with recoil shoulder, steel, in the white. Inside diameters from .590"-15mm to .770"-19.5mm in .020"/.5mm increments. Dovetail: .630"-16mm. Overall length: 2.086"-53mm. R-802



Rear sight ring base with recoil shoulder, 1.378"-35mm dovetail for 2 leaf express sight, steel, in the white. Overall length: 2.560"-65mm. .827"-21mm inside diameter R-803

.846"-21.5mm inside diameter R-804



Rear Sights

Masterpiece Fully Adjustable Rifle Rear Sight

Precision machined all steel sight, polished and blued. Attaches with 8-36 socket head screw. Use small screwdriver to adjust windage and elevation.

Magna-tip screwdriver bit Screw driver handle

N-905 N-906

Length: 2.165"-55mm

Width: .550"-14mm,

- Height in lowest position in notch: .550"-14mm,
- Adjustment up: .050"-1.27mm
- A= Clamp Lock Screw
- B= Windage Adjustment Screw
- C= Blade Lock Screws
- D= Elevation Adjustment Screw

	<u> </u>						
		F	For Barrel Diameter				
Base		Fr	From To				
Code	Size	Inches	mm	Inches	mm		
R-200-675	Small	.600	15.2	.675	17.2		
R-200-730	Medium	.675	17.2	.730	18.5		
R-200-830	Large	.730	18.5	.830	21.0		
R-200-930	X-Large	.830	21.0	.930	23.6		

	For Barrel Diameter					
Base	Fro	From To				
Code	Inches	mm	Inches	mm		
R-201-675	.600	15.2	.675	17.2		
R-201-730	.675	17.2	.730	18.5		
R-201-830	.730	18.5	.830	21.0		
R-201-930	.830	21.0	.930	23.6		



Classic Adjustable Rear <mark>S</mark>ight

Same as our Masterpiece sight but windage is adjusted by pushing sideways, then locking it with a reliable clamp. Precision machined all steel sight, polished and blued, with 6-48 fastening screw and allen wrench, shallow V and U notch. Length: 2.170"-55mm Width: .550"-14mm Height in lowest position to bottom of notch: .550"-14mm Adjustment up: .060"-1.5mm



Sweat-on Base for Both Sights R-217 Can be screwed on. Width: .551"-14mm Length: 2.000"-51mm Height: .060"-1.5mm

E-

1 Folding R-215 Width: .750"-19mm Length: .620"-15.75mm Overall Height: .550"-13.9mm Folding: .608"-15.4mm

Rear Sights

SIGHTS

See Thru Fiber Optic Sight with Base

This unique all steel sight with fiber optic centerline and windage adjustment allows for a fast shot without blocking the view of the target. We find that it works well with our "Universal" front sights. Available in 5 different overall heights for 4 different barrel diameter. When ordering, please give Base Order Number with Sight Height number.



	For Barrel Diameter					
Base	Fro	From To				
Code	Inches	mm	Inches	mm		
R-230-675	.600	15.2	.675	17.2		
R-230-730	.675	17.2	.730	18.5		
R-230-830	.730	18.5	.830	21.0		
R-230-930	.830	21.0	.930	23.6		

Sight	Overall Sight Heights with R-230 base		Sight Only	
Code	Inches	mm	Inches	mm
R-205-356	.550	14	.356	9
R-205-394	.590	15	.394	10
R-205-472	.670	17	.472	12
R-205-551	.750	19	.551	14
R-205-630	.825	21	.630	16

Fixed and Folding Rear Sights

For more information see our website • www.newenglandcustomgun.com



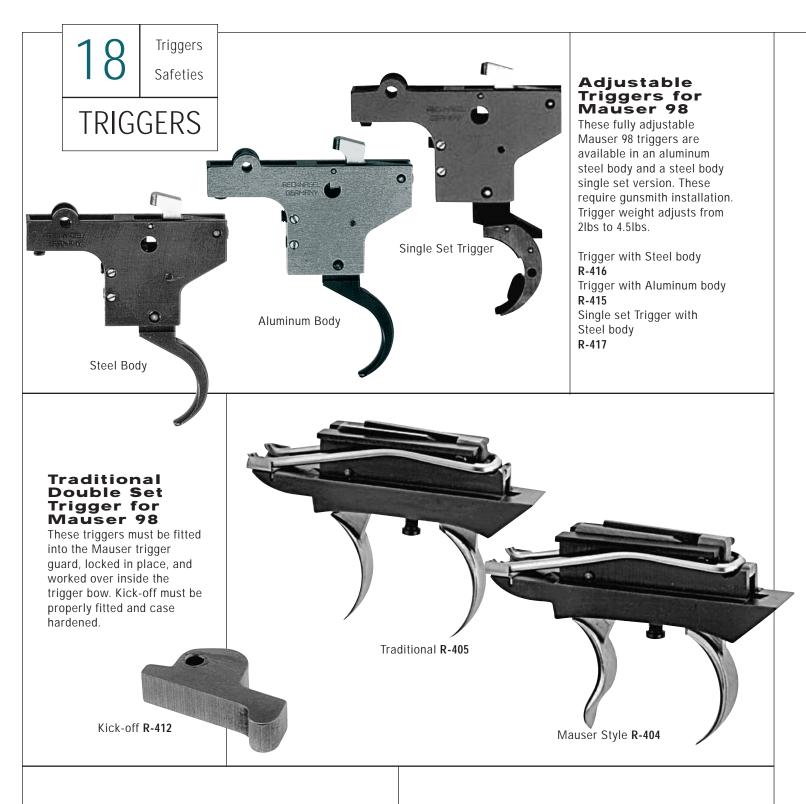
Slanted Forward R-213 Width: .708"-18mm Length: .630"-16mm Overall Height: .630"-16mm



Straight R-214

Width: .708"-18mm

Length: .630"-16mm Length: Overall Height: .630"-16mm Height:



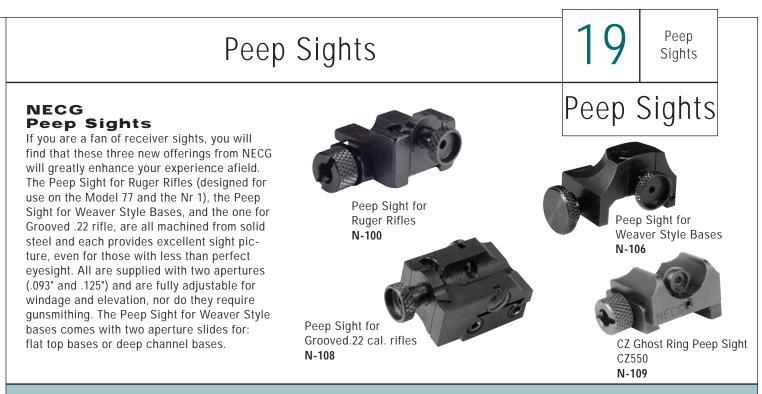
3 Position Safety for Mauser 98 & Remington 700

The Mauser 3 position safety has an ingenious locking lever incorporated into it which will lock the lever into the 3rd "Safe" position. It is easily released by pushing down on the locking lever as you push the safety into the 2nd position. Precision machined bolt sleeves with 3-position safety, in the white. Mauser bolt sleeve has a gas shield.

Remington 700 with locking lever **R-429**



Mauser 98 Safety with Locking Lever **R-428**



Front sight inserts for Ruger and CZ Rifles

An ideal complement
to the peep sight is
the new White Bead,
Partridge, and Fiber
Optic Front Sights
which replace the
standard sights on
the Ruger M-77 and
No 1 as well as the
CZ 550 and 527 rifles.
They offer vastly
improved visibility,
particularly in poor
lighting, and make
for quicker sight
alignment and
target acquisition.
5

ent			Overall Heig	ght mm/inch	(When orden	ing, specify size.)	
s		7.6mm/.300"	8.4mm/.330"	8.9mm/.350"	9.5mm/.375"	10.5mm/.415"	11mm/.435"
ad, er	Ruger .098"/2.5mm White Beads	R-150-300	R-150-330	R-150-350	R-150-375	R-150-415	R-150-435
n nd e	Ruger .098"/2.5mm Fiber Optic Beads		R-151-330	R-151-350	R-151-375	R-151-415	R-151-435
es.	Ruger 060"/1.5mm Fiber Optic Beads		R-153-330	R-153-350	R-153-375	R-153-415	R-153-435
r	Ruger .080"/2mm Partridge Sight						R-152 (can be filed)
	CZ White	6mm	6.5mm	7.5mm	8.5mm	9.5mm	
	~	R-160-237	R-160-256	R-160-295	R-160-335	R-160-375	
	CZ Fiber Optic		R-161-256	R-161-295	R-161-335	R-161-375	
	CZ Partridge					R-162-375 (can be filed)	

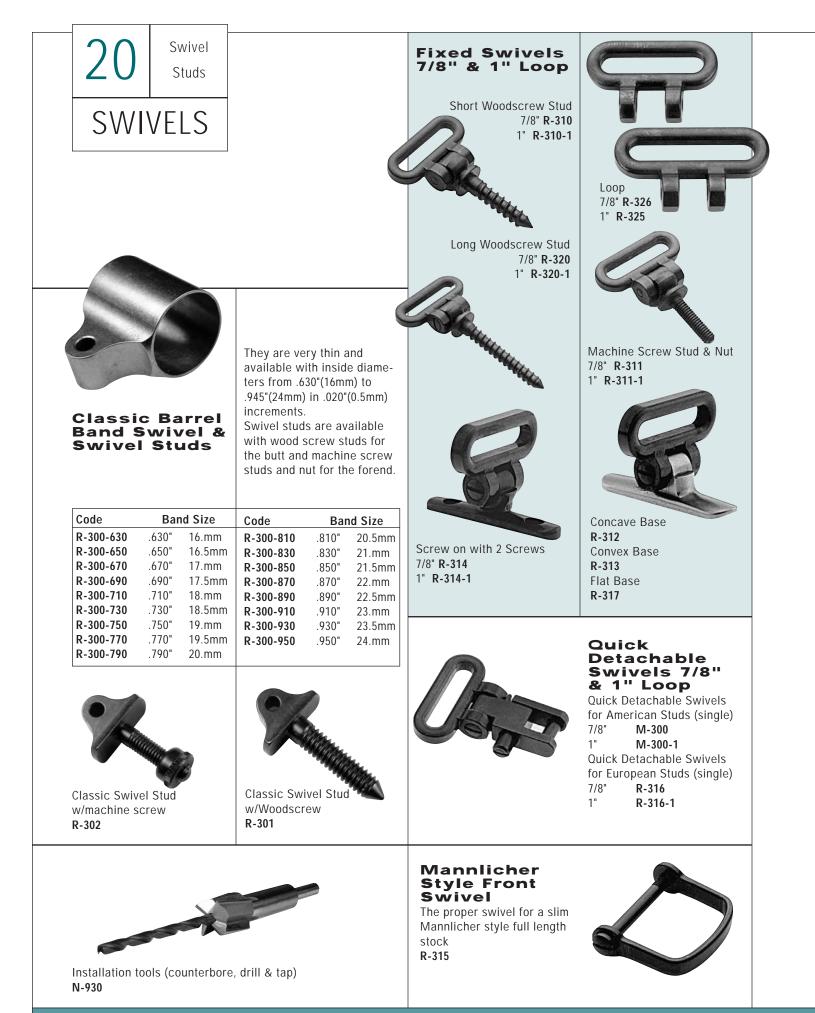
CZ / Replacement One Leaf Express Sight



This all steel one leaf Express sight was designed to offer the CZ 550 Safari a simple solution for rear sight replacement. It can also be used when a higher Express sight is needed to replace an NECG "Classic 2 Leaf Express" or "Unfinished 2 Leaf Express" sight that is too low and the point of impact needs to be raised.

Overall length: 1.407"/35.75mm Standing sight height: .571"/14.50mm Folding sight height: .697"/17.70mm Sight body width: .703"/17.85mm Folding sight width: .827"/21.00mm Dovetail depth: .173"/4.40mm 60 degree dovetail TIP!

Front sight heights: When using one of our NECG peep sights, we suggest first shooting or collimating the peep sight with the original front sight. If you need to change the front sight height or your firearm does not have a front sight, contact your local gunsmith for assistance.





Slings

Classic Rifle Sling

2" wide classic safari sling. The rugged cotton webbing has two rows of silicone rubber strands to prevent slipping. The leather fasteners take a one inch swivel and are secured by a bridle hook and keeper for silence. A-120

Leather Slings All our leather slings are manufactured by the AKAH Company in Germany using only best quality leather. All buckles are covered with leather. **Braided Leather Sling** Our traditional 7/8" sling is made of best quality leather and braided in such a way, that it will not stretch excessively. **A-100**

Cloth Back Leather Sling This 7/8" sling is made of best quality leather and lined with green canvas on the underside. A-101

Functional, Quick Shortening Leather Sling. Our very practical basic leather 7/8" sling can be quickly shortened when the gun is cased or placed in a gun rack. **A-102**

Jeweling Tool

For years, we have been looking for a jeweling tool which would not need constant trimming. We found the right material and we want to share it with other gunsmiths. The sleeve fully supports the rod and center screw adjusts the amount of protrusion. The rod can be

Ruger #1 Forend Escutcheon

An attractive way to cover the opening in a factory or custom made forend. The counterbore will assure a professional installation. trimmed to the desired diameter on a grinding wheel or sander. Use readily available abrasive paste to get uniform results. Stainless steel jeweling tool with 3 rods **N-901**

Trigger Guards

Slings Tools

SLINGS TOOLS

21

Tools

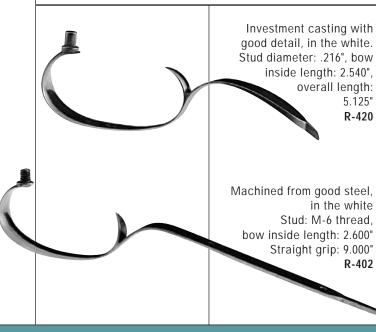
Replacement rods, package of three **N-902**

> Ruger #1 Forend Escutcheon

Counterbore N-910

N-110

Trigger Guards





Screwdriver Handy fold out screwdriver with 4 blades, best quality steel. **R-807**

Blades thickness		Width	
.022"	0.55mm	.160"	4mm
.022"	0.55mm	.200"	5mm
.026"	0.65mm	.236"	6mm
.026"	0.65mm	.315"	8mm



	Height		Wid	lth	
Size	max	min	max	min	
Medium Large	5.40" 5.75"	4.60" 4.60"	1.75" 2.00"	1.50" 1.50"	

Recoil Pad A pad for all seasons (and all sizes too)

The unique recoil pad system that lets you easily change pads on the same gun. The unique locking mechanism of the Universal Recoil Pad lets you quickly attach different recoil pads on the same firearms.

Quickly change length of pull for winter and summer use, share a gun with a shooter who needs different length of pull, adjust length of pull for a youth's gun. The Quick-Loc Mechanism is precision made, keeping the pad tight and secure. Yet pads can be

changed in seconds! The pad itself is of the highest quality soft rubber for maximum recoil absorption. The classic style features a well-rounded, leather grained face. The face is pre-cut for permanent tearfree attachment with wood screw, without the quick-loc mechanism if desired. Initially being offered in medium and large sizes, they can be ordered in either black, brown or red and are supplied in four thicknesses - .750", 1.00", 1.25" and 1.50". When ordering pad, please include size, color and thickness.

G-101



please include size, color and thickness. G-120

Buttplates and

Serrated Buttplates

Thickness	Code
.315"-8mm*	G-201-008
.394"-10mm	G-201-010
.787"-20mm	G-201-020
1.180"-30mm	G-201-030

Outside dimensions 5.75"x2

*8mm Buttplate is 5.10" long and 1.57" wide. It is predrilled counter sunks.

Hard Rubber Spacers Thickness Code

.236"-6mm	G-202-006
.315"-8mm	G-202-008
.475"-12mm	G-202-012
.950"-24mm	G-202-024

Outside dimension 5.75"x2





Shotgun Handguard

These handguards are made of Latigo leather stitched over spring steel, which keeps it securely in place to protect your hand from the heat of the barrel. Available in 12,16,20 and 28 gauge. **M-401 *specify gauge**

Shotgun Snap Caps

Rifle and shotgun snapcaps for many different calipers and gauges. W-101 For a complete listing, visit our website.





 Muzzle Cap

 Slim Mannlicher Style

 Muzzle Cap, Blued

 .575" ID
 .610" ID

 R-410-575
 R-410-610



Mammoth Shotgun Beads

Mammoth ivory shotgun beads with 6-48 thread. 4mm-.157" 5mm-.197" R-400 R-400-1

Traditional Trap Grip Cap

In the white. Outside dimensions: Length: 1.820"-46.25mm, Width: 1.356"-34.45mm, Magazine Depth: 1.025"-26.03mm. R-406





All steel construction with two screws. 1.820 length, 1.350 width in the white. **R-403**

Stock Cartridge Traps



Flip open model with lock button. Machined from high grade steel, in the white with wood screw for one end. Choose your own swivel or swivel stud. Will hold 4 cartridges. Outside: overall length: 5.050"-128mm, width: both ends: .475"-12mm, middle: .630"-16mm, cavity: length: 2.560"-65mm and width: .550"-9mm. **R-408**

> Break open model, same dimensions as above. Standard **R-411** Magnum **R-421**



Old style break open model with curved cover, steel, in the white. Brass plate is attached with four small wood screws, hinge is held into stock with sling swivel of your choice. Overall length 5.9"-150mm, width of lid: .866"-22mm, width of tang:.550"-14mm. **R-407**

Stainless Steel Winchester Model 70 Guard Screws

3 screw set of stainless steel guard screws with 5/32 socket heads sized and shaped to fit and compliment the Stainless Winchester Model 70 actions. Screw length may require shortening to individual actions. (Heads may require slight alteration if being fit to some custom bottom metal units.) Each set comes with an Allen wrench. **N-70**



Why an AyA?

AYA

TRADITIONAL FEATURES

AyA shotguns include all the features of a traditional English gun, including chopper lump barrels and hand detachable sidelocks. Only the best quality steel is used in the sidelocks, assuring you of crisp trigger pulls that will endure for thousands of rounds.

WIDE RANGE OF OPTIONS

AyA shotguns are available in 12, 16, 20, 28 and 410 gauge and with a wide range of options. The 12, 16 and 20 having 28" barrels while 28 and 410 gauges have 27" barrels. While each AyA can be built specifically to your specifications, lower manufacturing costs make them available at a very reasonable price.

FITTED TO YOUR SPECIFICATIONS

We can fit you at our shop in New Hampshire, or you can send us a gun which fits you well and we will duplicate its dimensions. If standard stock dimensions fit you, we may well have a gun in inventory, as we normally have several gauges and models in stock, with new guns arriving every month. Check with us.

RESPECT AND SATISFACTION GUARANTEED

Of course, all AyA shotguns are completely guaranteed (excluding wood) and we here at NECG do all of the warranty work on the AyA's that we import. As gunsmiths, we look at the things that count in a quality gun. AyA has earned our respect. They will earn yours, too.



Model No 4/53

Side-by-side hammerless boxlock ejector shotgun Double locking mechanism with replaceable hinge pin Bushed firing pins Double triggers Chopper lump barrels with concave rib Light scroll engraving Automatic safety Straight grip oil finish walnut stock Silver oval Checkered butt



Model No 1 deLuxe

Side-by-side hammerless Sidelock ejector shotgun Forged steel action with double locking mechanism and gas vents Hardened steel intercepting safety sears Gold-plated internal lock parts Gold-lined cocking indicators Double triggers with hinged front trigger Chopper lump chrome nickel steel barrels Concave rib Best English bold foliate engraving Exhibition quality, oil finished walnut stock Gold oval Automatic safety Available with color case hardened or coin finish

Model No 1

(same as No 1 deLuxe with the following exceptions) Fine Rose & Scroll engraving Straight grip, oil finished highly figured walnut stock

Model No 2

Diamond grip Tear drops Hand detachable lock Side-by-side hammerless Sidelock ejector shotgun Forged steel action with double locking mechanism and gas vents Hardened steel intercepting safety sears Gold-lined cocking indicators Double triggers with hinged front trigger Chopper lump barrels Concave rib English scroll engraving Straight grip, finely oil finished walnut stock Checkered butt Silver oval Automatic Safety Available in color case hardened, or coin finished



Model No 2 Rounded Action

Smooth graceful lines Side-by-side hammerless ejector shotgun Forged steel action with double locking mechanism and gas vents Hardened steel intercepting safety sears Gold-lined cocking indicators Double triggers with hinged front trigger Chopper lump barrels Concave rib English scroll engraving Straight grip, finely oil finished walnut stock Checkered butt Silver oval Automatic Safety Available in color case hardened, or coin finished







An **NECG Exclusive**, a special edition AyA "4/53 Round" has been created to give this popular boxlock a new look and feel. For over eighty years, Aguirre y Aranzabal has crafted classic sidelock and boxlock shotguns that have earned a reputation around the world for quality and elegance. So highly are they regarded, in fact, that some models, like the superb #2, are among the top selling custom shotguns in England. This speaks volumes about AyA's faithfulness to the English tradition of exquisite handcrafted doubles. As beautiful as AyA's creations are, as gunsmiths we look at more than just appearance. That is why AyA has earned our respect.

Let AyA earn your respect as well.

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